

PC-73

FISH EYE ELIMINATOR

PC-73 Fish Eye Eliminator is an additive for clears and primers, that has been specially formulated to help avoid repair, and prevent fisheyes. PC-73 Fish Eye Eliminator can be used with any two component urethane primer or clearcoat. Use to eliminate fish eyes that occur in catalizyed primer and clearcoat due to unknown contamination..



Preperation

Wash area to be primed with soap and water to remove contaminants that solvent based cleaners cannot remove effectively. Wipe area clean with PC-900 Pre Prep Wax & Grease Remover.

Sand surface with 180-220 grit sandpaper to remove corrosion, and clean with PC800 Pre Paint Cleaner.



Primer Application

Mix 4 parts **PC-38 High Performance Primer** with 1 part **PC-38A Activator**. Mix thoroughly, do not shake. Apply 2-3 wet coats. Allow 10-15 minute flash time between coats. Allow 1-2 hours @ 70 to dry before sanding. Final block with 400-800 grit wet or dry and re-clean with **PC-800 Pre Paint Cleaner**.



To Remove Fish Eye Contamination

1/4 to 1/2 ounce of **PC-73 Fish Eye Eliminator** per 32 ounces of **PC-38 High Performance Primer** that has been catalized will substantially remove or reduce fish eye and cratering caused by contamination.



Clearcoat Application

Mix PC Clearcoat accordingly to manufacturers instructions

For small jobs, such as doors and fenders, one tack coat of clear can be applied, followed by one full wet coat of clear with no flash time between coats. Tack coat must be applied evenly to achieve proper mil. thickness. For maximum gloss appearance, apply one wet coat of clear. Allow a flash time of 10-15 minutes, followed with a second wet coat of clear.



To Remove Fish Eye Contamination

1/4 to 1/2 ounce of **PC-73 Fish Eye Eliminator** per 32 ounces of **PC Clearcoat** that has been catalized will substantially remove or reduce fish eye and cratering caused by unknown contamination.



Clean HVLP spray gun and cup in a device that recirculates solvents during cleaning that collects used solvent and minimizes evaporation. Do not leave catalyzed in spray gun longer than 1 1/2 hours.